



List 532

OSG COBALT HSS DOUBLE END TDE

SPEED
FEED
1417

HSS-Co

BR

3 FLUTE

30°

WELDON
FLAT

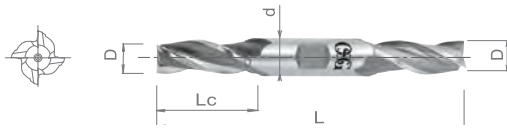
STUB

REG

PACKED
1 PIECE

Cutting Diameter Tolerance

D < Shank Dia.	+0.0011 / -0"
D = Shank Dia.	-0.0004 / -0.0015"



EDP Number		Diameter		Length of Cut		Overall Length		Shank Diameter	
		D (Fractional Size)	d (Inch)	Lc (Inch)	L (Inch)	L (Inch)	d (Inch)		
5320100	●	1/8		0.375		3.063		0.375	
5320200	●	3/16		0.500		3.250		0.375	
5320300	●	1/4		0.625		3.375		0.375	
5320400	●	5/16		0.750		3.500		0.375	
5320500	●	3/8		0.750		3.500		0.375	
5329600	●	7/16		1.000		4.125		0.500	
5321100	●	1/2		1.000		4.125		0.500	
5329800	●	9/16		1.375		5.000		0.625	
5322100	●	5/8		1.375		5.000		0.625	
5323100	●	3/4		1.625		5.625		0.750	
5324100	●	7/8		1.875		6.125		0.875	
5325100	●	1		1.875		6.375		1.000	

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked

Note: Other coatings available upon request.

STE

P					M			K	N		S		H				
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel				
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium					
Low	Medium	High			300	400	17-4 PH		6061	Casting			Inconel	6Al4V	~35 HRC	35-45 HRC	45-50 HRC
1010	1035	1065	4140	4340	○	○	○	○	○	○	○	○	○	○	○	○	○
1018	1045				○	○	○	○	○	○	○	○	○	○	○	○	○

○ Good ○ Best

